

**HQ-TC-95-ST Work Order for Twin Cam 95 Sport Touring (10.5:1 compression)**  
*There are some options and choices on this work order. Simply draw lines through the options or choices not required.*

**HEAD WORK**

- 1) **HVP-TC** Your heads completely reworked, ready to bolt back on.
- HVP-TC-MCR** (as above with mechanical compression releases installed)
- HVP-TC-ECR** (machined for HD electronic compression releases. not supplied)
- 2) **HQ-4527** Gaskets, head, .027" thick MLS type
- 1) **HQ-HEAD-BOARD** Fin Protector (heads bolted to this for shipping)

**CYLINDER WORK**

- 1) **HQ-7100-I** Bore stock (3.750") TC cylinders to 3.875"
- 1) **CP-M5061** Pistons, forged 9cc domes
- 1) **HQ-CYL-BOARD** Fin Protector (cylinders bolted to this for shipping)

**RECOMMENDED PARTS**

- 1) **HQ-4055** Pushrods, adjustable EZ install type
- 4) **HQ-4225** Hydraulic lifters, Black Ops type
- 1) **17033-99** James rocker cover gasket and seal set

**Cam Choices as per drive type and year.**

- 1) **HQ-TC-575** Cam, chain drive 1999-06 models (except 2006 Dyna)
- OR**
- 1) **HQ-TC-575-G** Cam, gear drive 1999-06 models (except 2006 Dyna)
- 1) **AP-288901** Kit, gear drive install
- 1) **AP-288908** Kit, gear drive, 1999-06 (except '06 Dyna)

**Additional options for carburetor equipped models**

- 1) **HQ-7025-A** Port, intake manifold (send us your manifold)
- 1) **HQ-6100** Ignition, preprogrammed for 1999-03 models
- OR**
- 1) **HQ-6104** Ignition, preprogrammed for 2004 & later

**Optional Parts (not required)**

- 1) **HQ-32679** Show off your build with a Head Quarters timing cover
- 1) **HQ-4600** Roller Rockers

**If you are a regular customer just provide us with your shop name and day time phone number so we can find your account for address purposes.**

**If you are a new shop or customer please fill in all the blanks.**

**Name** \_\_\_\_\_

**Address** \_\_\_\_\_

**City** \_\_\_\_\_ **State/Prov** \_\_\_\_\_

**Country** \_\_\_\_\_ **Postal/Zip Code** \_\_\_\_\_