

HQ-TC-107-ST Work Order for Twin Cam 107 Sport Touring (10.5:1 compression)

There are some options and choices on this work order. Simply draw lines through the options or choices not required.

HEAD WORK

- 1) **HVP-TC** **Your heads completely reworked, ready to bolt back on.**
- HVP-TC-MCR** **(as above with mechanical compression releases installed)**
- HVP-TC-ECR** **(machined for HD electronic compression releases. not supplied)**
- 2) **HQ-4530** **Gaskets, head, .030" thick MLS type**
- 1) **HQ-HEAD-BOARD** **Fin Protector (heads bolted to this for shipping)**

CYLINDER WORK

- 1) **HQ-7100-K** **Bore stock (3.750") TC cylinders to 3.938"**
- 1) **HQ-8-5200** **Pistons, forged flat top**
- 1) **HQ-CYL-BOARD** **Fin Protector (cylinders bolted to this for shipping)**

RECOMMENDED PARTS

- 1) **HQ-4055** **Pushrods, adjustable EZ install type**
- 4) **HQ-4225** **Hydraulic lifters, Black Ops type**
- 1) **17033-99** **James rocker cover gasket and seal set**

Cam Choices as per drive type and year.

- 1) **HQ-TC-575** **Cam, chain drive 1999-06 models (except 2006 Dyna)**
OR
- 1) **HQ-TC-575-G** **Cam, gear drive 1999-06 models (except 2006 Dyna)**
- 1) **AP-288901** **Kit, gear drive install**
- 1) **AP-288908** **Kit, gear drive, 1999-06 (except '06 Dyna)**
OR
- 1) **HQ-TC-575-HC** **Cam, chain drive, 2007-up models (and 06' Dyna)**

Additional options for carburetor equipped models

- 1) **HQ-7025-A** **Port, intake manifold (send us your manifold)**
- 1) **HQ-6100** **Ignition, preprogrammed for 1999-03 models**
OR
- 1) **HQ-6104** **Ignition, preprogrammed for 2004 & later**

Optional Parts (not required)

- 1) **HQ-32679** **Show off your build with a Head Quarters timing cover**
- 1) **HQ-4600** **Roller Rockers**

If you are a regular customer just provide us with your shop name and day time phone number so we can find your account for address purposes.

If you are a new shop or customer please fill in all the blanks.

Name _____

Address _____

City _____ **State/Prov** _____

Country _____ **Postal/Zip Code** _____