

**HQ-TC-103-T Work Order for Twin Cam 103 Touring (10:1 compression)**

*There are some options and choices on this work order. Simply draw lines through the options or choices not required.*

**HEAD WORK**

- 1) HVP-TC                      **Your heads completely reworked, ready to bolt back on.**
  - HVP-TC-MCR                **(as above with mechanical compression releases installed)**
  - HVP-TC-ECR                **(machined for HD electronic compression releases. not supplied)**
- 2) HQ-4527                    **Gaskets, head, .027" thick MLS type**
- 1) HQ-HEAD-BOARD        **Fin Protector (heads bolted to this for shipping)**

**CYLINDER WORK**

- 1) HQ-7100-K                **Bore stock (3.750") TC cylinders to 3.875"**
- 1) HQ-8-5064                **Pistons, forged flat top**
- 1) HQ-CYL-BOARD        **Fin Protector (cylinders bolted to this for shipping)**

**RECOMMENDED PARTS**

- 1) HQ-4055                    **Pushrods, adjustable EZ install type**
- 4) HQ-4225                    **Hydraulic lifters, Black Ops type**
- 1) 17033-99                    **James rocker cover gasket and seal set**

**Cam Choices as per drive type and year.**

- 1) HQ-TC-575                **Cam, chain drive 1999-06 models (except 2006 Dyna)**  
**OR**
- 1) HQ-TC-575-G            **Cam, gear drive 1999-06 models (except 2006 Dyna)**
- 1) AP-288901                **Kit, gear drive install**
- 1) AP-288908                **Kit, gear drive, 1999-06 (except '06 Dyna)**  
**OR**
- 1) HQ-TC-575-HC            **Cam, chain drive, 2007-up models (and 06' Dyna)**

**Additional options for carburetor equipped models**

- 1) HQ-7025-A                **Port, intake manifold (send us your manifold)**
- 1) HQ-6100                    **Ignition, preprogrammed for 1999-03 models**  
**OR**
- 1) HQ-6104                    **Ignition, preprogrammed for 2004 & later**

**Optional Parts (not required)**

- 1) HQ-32679                **Show off your build with a Head Quarters timing cover**
- 1) HQ-4600                    **Roller Rockers**

**If you are a regular customer just provide us with your shop name and day time phone number so we can find your account for address purposes.**

**If you are a new shop or customer please fill in all the blanks.**

**Name** \_\_\_\_\_

**Address** \_\_\_\_\_

**City** \_\_\_\_\_ **State/Prov** \_\_\_\_\_

**Country** \_\_\_\_\_ **Postal/Zip Code** \_\_\_\_\_