

**HQ-SPORTSTER BUILD            10.5:1 compression ratio**

**Cross off items not required**

**HEAD WORK**

- 1) **HQK-L-SPORTSTER** (all cylinder head labor, porting, radiused valve job, chamber blend & decking)
- 1) **HQK-P-SPORTSTER** (all new parts in cylinder heads, valves, guides, seals, spring assemblies)
- 1) **HQ-7000-E** glassbead carbon out of heads
- 1) **HQ-7025-A** Port intake manifold **Optional**
- 1) **HQ-3600** Decompression valves (2) AKA compression releases **Optional**
- 1) **HQ-4510** Gaskets, head & cylinder, .032" head and steel base
- 1) **HQ-HEAD-BOARD** Fin Protector (heads bolted to this for shipping)

**CYLINDER WORK**

- 1) **HQ-7100-D** Bore stock 883 cylinders to 1200 (3.498")
- 1) **HQ-7102-C** Glassbead carbon off tops of cylinders
- 1) **HQ-CYL-BOARD** Fin Protector (cylinders bolted to this for shipping)
- 1) **WP-K1660** Pistons, forged, flat tops

**RECOMMENDED PARTS**

- 1) **HQ-21835** Ignition with special HQ curves. 1987-2003 Without this, you *\*will\** have problems
- 1) **HQ-6104** Ignition with special HQ curves. 2004-up carb models. Without this, you *\*will\** have problems
- 1) **HQ-6525** Pro Tuner for 2007-up EFI models
- 1) **HQ-2500** Jet Kit, for CV40 includes jets and needle

**Name** \_\_\_\_\_

**Day time phone#** \_\_\_\_\_

**Email or FAX** \_\_\_\_\_

**Year and Model** \_\_\_\_\_

**Do you want us to supply cores for the job?** \_\_\_\_\_

**Head & Cylinder Core color required (black or silver)** \_\_\_\_\_